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Of course your motor's impeller needs to be changed regularly, but it's also a good idea to replace other components of your water pump to maintain proper engine cooling. Water pump kit contents vary so please take a look at the categories below and check the content of the kit you order. Items included may be an impeller, wear plate, impeller cups, o-rings, grommets, mounting bolts, pump ...MERCURY MARINER OUTBOARD SERVICE MANUALS DOWNLOAD. Mercury Mariner 2HP-40HP Outboards Service Repair Manual (1965-1989) Mercury Mariner 3.5HP – 40HP Outboards (INCLUDES ELECTRIC MOTORS) Service Repair Manual (1972-1989) related: mercury mariner outboard 77-89 45-220hp workshop manual manual featuring more than 600 pages for mercury mariner motors 45hp-220hp. outboard engines 45 hp 4 cyl 2-strokeComplete Mercury Mariner Lower Unit Overhaul, Specifications, Diagrams, Exploded Views & Service Repair Procedures for 1964 to 2004 Outboard Models, 2 Stroke & 4 Stroke.